



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

003848

D412-742-011
Job Sheet 177477



Part No: D412-742-011

Job Qty: 1 ea

Part Name: Skidtube Fits LH or RH High Gear, DART (Apical) & OEM Cylin. Float Compatible



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/14/18

Job Tracking No:

Due Date: 6/26/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: IPP Rev: A 05.10.13 New Issue KJ/JLM IPP Rev: B 06-06-08 As per DSI9336 JLMIPP Rev: C 07-05-28 As per Rev C JLM IPP rev D 07.11.01 ecn 1053P EC IPP rev E 07.11.27 ecn 1072 EC verified: DD IPP Rev: F 08-09-08 ecn 08-510 DD verified: EC IPP Rev: G 09-01-23 as per DSI9441 DD verified: EC IPP Rev: H 11.11.01 as per DSI9517 REV.B DD verified: EC IPP rev: I 12.01.12 PER IIN REV.E DD VERF: JLM IPP REV: J 17.05.10 AS PER CHG010 DD VERF: JFSIPP REV: K 17.11.02 AS PER IIN-D412-742-1 REV.A DD VERF: DP

Ship Via:

JUN 13 2018

JUN 14 2018

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	6/26/18	6/26/18	0.00	0.00	Start Up Stores/Pkg-1		6/14/2018
110	Packaging	1 pcs	6/26/18	6/26/18	0.00	0.00	Packaging1-4		JUL 20 2018
120	QC	1 pcs	6/26/18	6/26/18	0.00	0.00	QC4		JUL 20 2018
130	Packaging	1 pcs	6/26/18	6/26/18	0.00	0.00	Packaging3-2		JUL 20 2018
135	DC	1 pcs	6/26/18	6/26/18	0.00	0.00	DC		JUL 20 2018
140	QC21-FG	1 Ea	6/26/18	6/26/18	0.00	0.00	QC21		JUL 20 2018

Part Op 130 - Identify and pack for shipping as per PPP D412-742-011

Descriptions: 135 - Photocopy bluefile and create labels per PPP D412-742-011 CHG010

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C37A	Bolt	3 Ea (3 ea)	90-Start up Operation	5074162
AN3C40A	Bolt	2 Ea (2 ea)	90-Start up Operation	5008246
AN3C41A	Bolt	3 Ea (3 ea)	90-Start up Operation	5004930
AN3C42A	Bolt	3 Ea (3 ea)	90-Start up Operation	5041523
AN3C43A	Bolt	3 Ea (3 ea)	90-Start up Operation	5049456
AN3C44A	Bolt	9 Ea (9 ea)	90-Start up Operation	3074162
AN3C47A	Bolt	10 Ea (10 ea)	90-Start up Operation	5079134
AN4C47A	Bolt	4 Ea (4 ea)	90-Start up Operation	5041524
AN4C52A	Bolt	4 Ea (4 ea)	90-Start up Operation	5037892
AN4C53A	Bolt	4 Ea (4 ea)	90-Start up Operation	FM137198

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Container No: S082240



Part: D412-742-011

Job No: 177477

Serial No/Batch: S082240

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 06/19/18

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AN4C6A	Bolt	16 Ea (16 ea)	90-Start up Operation	5027515
AN4C7A	Bolt	4 Ea (4 ea)	90-Start up Operation	5027516
AN6C12A	Bolt	8 Ea (8 ea)	90-Start up Operation	5038153x5 5062376x3
D2571	Saddle, Fwd, Out	1 Ea (1 ea)	90-Start up Operation	5057086
D2572	Saddle, Fwd, In	1 Ea (1 ea)	90-Start up Operation	5072786
D2573	Saddle, Aft, Out	1 Ea (1 ea)	90-Start up Operation	5058306
D2574	Saddle, Aft, In	1 Ea (1 ea)	90-Start up Operation	5077018
D2747	Set Screw	4 Ea (4 ea)	90-Start up Operation	5050339
D2876	Saddle Spacer	2 Ea (2 ea)	90-Start up Operation	5057897
D2877	Saddle Spacer	2 Ea (2 ea)	90-Start up Operation	5053543
D3403-1	Bushing	8 Ea (8 ea)	90-Start up Operation	5074284
D3403-3	Bushing	8 Ea (8 ea)	90-Start up Operation	5045146
D3403-5	Bushing	8 Ea (8 ea)	90-Start up Operation	5051140
D3405-041	Ground Handling Lug	1 Ea (1 ea)	90-Start up Operation	5068729
D3405-043	Ground Handling Lug	1 Ea (1 ea)	90-Start up Operation	5054672
D3407-041	Tow Ring	1 Ea (1 ea)	90-Start up Operation	5080752
D3417-3	Washer	2 Ea (2 ea)	90-Start up Operation	7149290
D3456-1	Washer	1 Ea (1 ea)	90-Start up Operation	5079335
D3533-1	Set Screw	2 Ea (2 ea)	90-Start up Operation	5050331
D3501-1	Bushing	2 Ea (2 ea)	90-Start up Operation	5050331
D3672-11	Washer	8 Ea (8 ea)	90-Start up Operation	7133082
D3672-3	Washer, Phenolic	32 Ea (32 ea)	90-Start up Operation	5027022
D3672-9	Washer	8 Ea (8 ea)	90-Start up Operation	7133084
D412-742-015	Electric Step	1 Ea (1 ea)	90-Start up Operation	7133084
D412-742-041	Repl. Skidtube Fits LH or RH, High Gear, DART (Apical) & OEM Cyl. Float Comp.	1 Ea (1 ea)	90-Start up Operation	7133084
MS21043-3	Nut	33 Ea (33 ea)	90-Start up Operation	5093479
MS21043-4	Nut	29 Ea (29 ea)	90-Start up Operation	5034415
NAS1149C0332R	Washer	66 Ea (66 ea)	90-Start up Operation	5062296
NAS1149C0432R	Washer	32 Ea (32 ea)	90-Start up Operation	5049837
NAS1149C0632R	Washer	8 pcs (8 ea)	90-Start up Operation	5050052
				FM136318.0

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C37A	3	76	0
	AN3C40A	2	65	0
	AN3C41A	3	473	0
	AN3C42A	3	51	0
	AN3C43A	3	49	0
	AN3C44A	9	12	0
	AN3C47A	10	27	0
	AN4C47A	4	60	0
	AN4C52A	4	31	0
	AN4C53A	4	59	0
	AN4C6A	16	415	0
	AN4C7A	4	69	0
	AN6C12A	8	100	0
	D2571	1	11	0
	D2572	1	8	0
	D2573	1	11	0
	D2574	1	7	0
	D2747	4	268	0
	D2876	2	73	0
	D2877	2	76	0
	D3403-1	8	1	0
	D3403-3	8	56	0
	D3403-5	8	59	0
	D3405-041	1	31	0
	D3405-043	1	34	0
	D3407-041	1	22	0
	D3417-3	2	18	0
	D3456-1	1	79	0
	D3533-1	2	178	0
	D3591-1	2	45	0
	D3672-11	8	542	0
	D3672-3	32	1,212	0
	D3672-9	8	862	0
	D412-742-015	1	1	0
	D412-742-041	1	0	0
	MS21043-3	33	1,180	0
	MS21043-4	29	1,003	0
	NAS1149C0332R	66	5,560	0
	NAS1149C0432R	32	2,407	0
	NAS1149C0632R	8	195	0

Part Specifications

Specifications could not be found.

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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003848	S081218	AN3C37A	Bolt	s074162	ST347	3
003848	S081213	AN3C40A	Bolt	s008246	ST347	2
003848	S081204	AN3C41A	Bolt	s004930	ST347	3
003848	S081203	AN3C42A	Bolt	s041523	ST347	3
003848	S082164	AN3C43A	Bolt	S049456	ST346	3
003848	S082165	AN3C44A	Bolt	S074163	ST346	9
003848	S081186	AN3C47A	Bolt	S079134	ST346	10
003848	S082166	AN4C47A	Bolt	S041524	ST341	4
003848	S082167	AN4C52A	Bolt	S037892	ST340	4
003848	S082168	AN4C53A	Bolt	FM137198	ST340	4
003848	S082170	AN4C6A	Bolt	S027515	ST345	16
003848	S082171	AN4C7A	Bolt	S027516	ST345	4
003848	S038753	AN6C12A	Bolt		ST335	5
003848	S081157	AN6C12A	Bolt	S062376	ST335	3
003848	S082172	D2571	Saddle, Fwd, Out	S057096	ST397	1
003848	S082173	D2572	Saddle, Fwd, In	S072786	ST397	1
003848	S082174	D2573	Saddle, Aft, Out	S058306	ST398	1
003848	S081404	D2574	Saddle, Aft, In	s077018	ST398	1
003848	S082175	D2747	Set Screw	S050339	ST010	4
003848	S082176	D2876	Saddle Spacer	S057897	ST013	2
003848	S082177	D2877	Saddle Spacer	S053543	ST013	2
003848	S082178	D3403-1	Bushing	S074284	ST033	8
003848	S082180	D3403-3	Bushing	S045146	ST033	8
003848	S082181	D3403-5	Bushing	S051140	ST034	8
003848	S082182	D3405-041	Ground Handling Lug	S068729	ST529	1
003848	S082183	D3405-043	Ground Handling Lug	S054672	ST529	1
003848	S082184	D3407-041	Tow Ring	S080752	ST530	1
003848	S082185	D3417-3	Washer	F149290	ST034	2
003848	S082186	D3456-1	Washer	S079335	ST036	1
003848	S082187	D3533-1	Set Screw	S050331	ST038	2
003848	S082188	D3672-11	Washer	F133082	ST047	8
003848	S082189	D3672-3	Washer, Phenolic	S027022	ST047	32
003848	S082190	D3672-9	Washer	F133084	ST047	8
003848	S081437	D412-742-015	Electric Step	S081437	FG	1
003848	S082191	MS21043-3	Nut	S034415	ST302	33
003848	S082192	MS21043-4	Nut	S062296	ST302	29
003848	S080834	NAS1149C0332R	Washer	S049837	ST266	66
003848	S080831	NAS1149C0432R	Washer	s050052	ST266	32
003848	S080820	NAS1149C0632R	Washer	fm136318.0	ST266	8

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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Description: FLOAT SKIDTUBE[illegible]